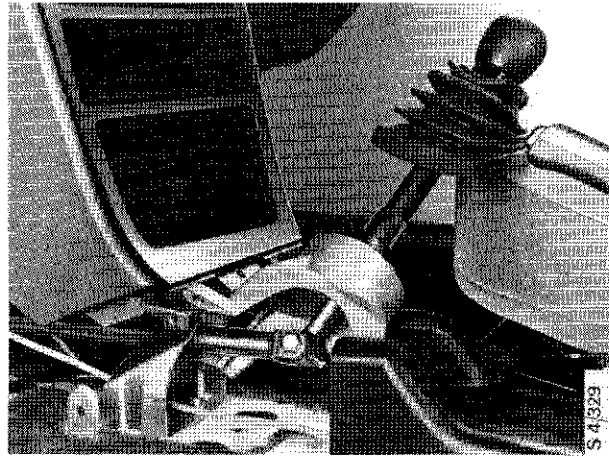
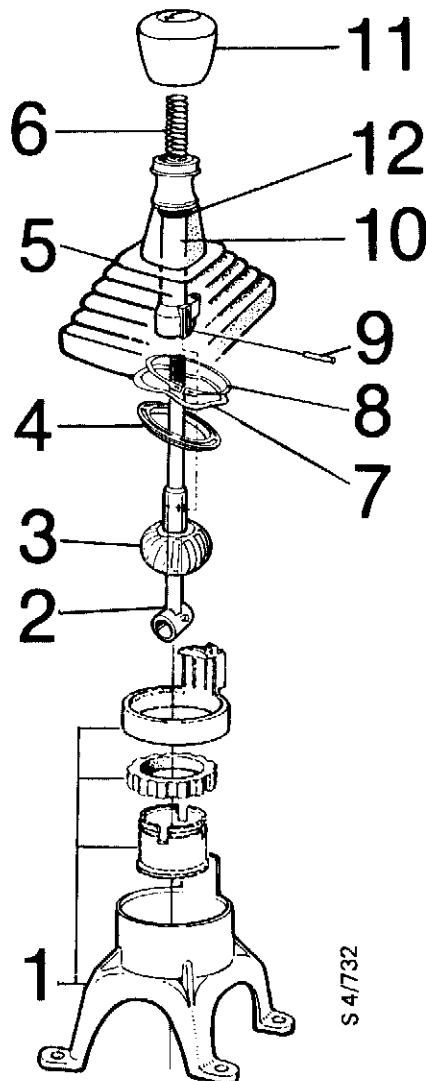


## 432-4 Transmission control

- 11 Release the gear lever from the selector rod and keep the bushes, sleeve and spring washer. Lift off the gear-lever assembly.



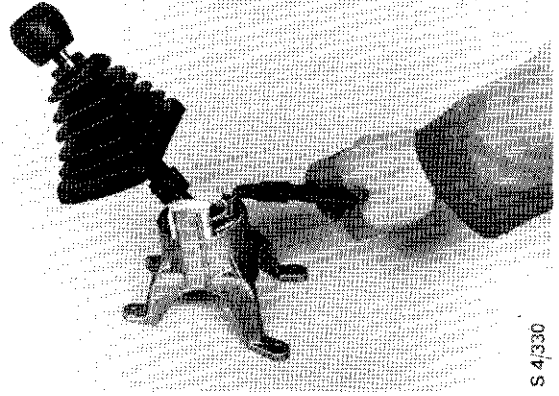
### To dismantle



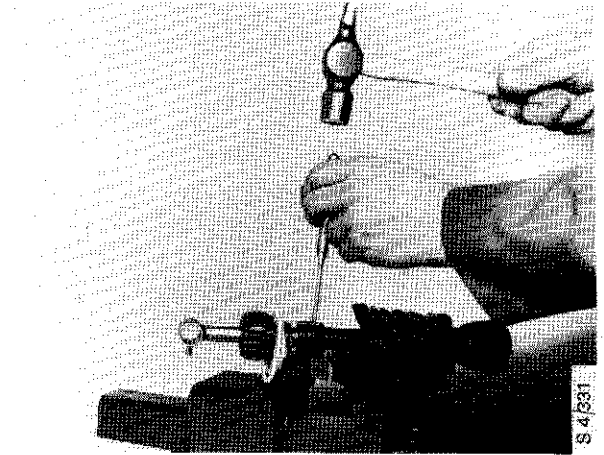
### Exploded view of gear-lever assembly

- |                      |               |             |
|----------------------|---------------|-------------|
| 1 Gear-lever housing | 5 Rubber boot | 9 Dowel     |
| 2 Lever              | 6 Spring      | 10 Actuator |
| 3 Ball               | 7 Washer      | 11 Knob     |
| 4 Upper bearing half | 8 Circlip     | 12 O-ring   |

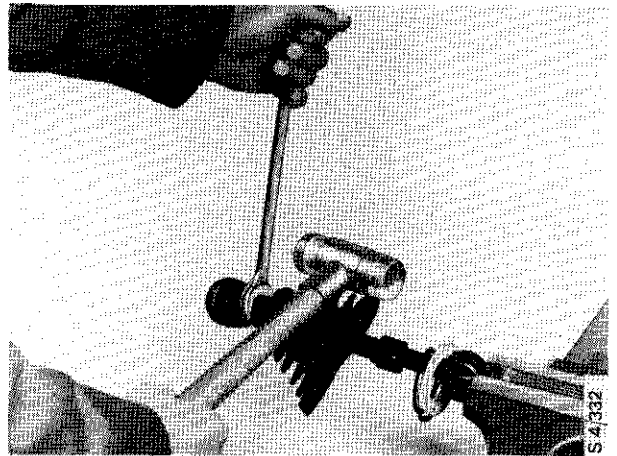
- 1 Remove the circlip and lift the gear lever out of the housing.



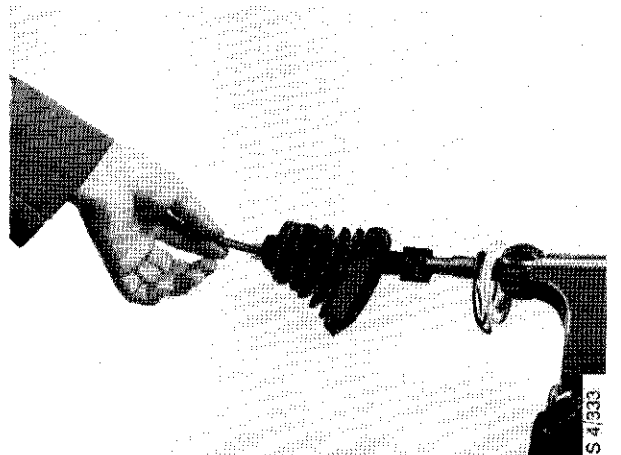
- 2 Use a drift to tap out the dowel. Slide the bearing along the lever.



- 3 Using a plastic mallet and a large open-ended spanner, carefully tap the knob off the end of the lever.

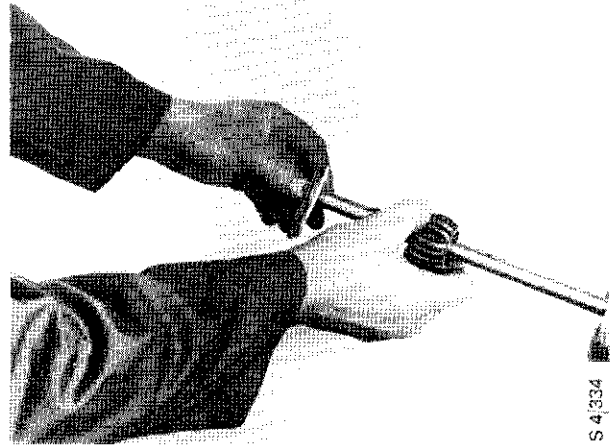


- 4 Slide off the spring and actuator complete with the rubber boot.



## 432-6 Transmission control

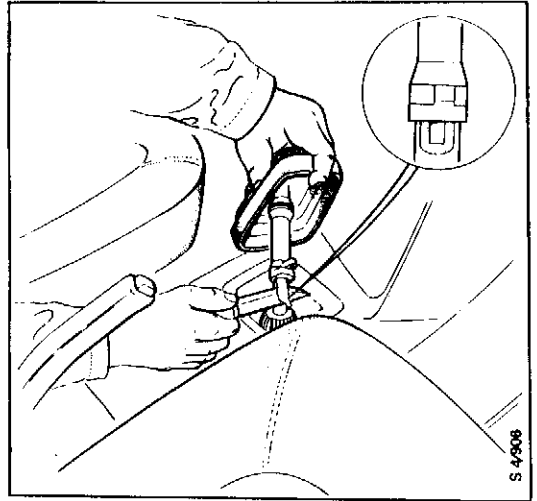
- 5 Remove the circlip, spring washer and cover and pull off the bearing ball.



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### **N.B.**

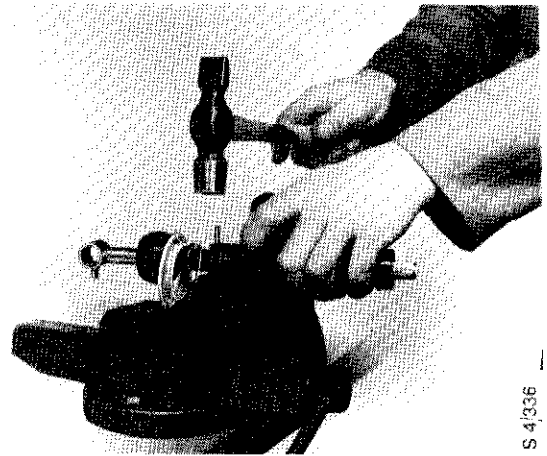
When a gearbox which is not equipped with a reverse gear brake is replaced by a gearbox with reverse gear brake, the following must be carried out on the external gear-changing mechanism: Draw up the rubber boot around the gear lever. Move the lever towards 1st gear position, at the same time lifting the actuator. Cut away material from the release ring (see the illustration). Start about 15 mm down on the neck of the ball. Remove material until the lever tube is visible and then try to move the lever towards the reverse position. Ensure that the ball does not bottom against the stop of the lever housing.



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### **To assemble**

- 1 Reassemble the parts on the lever as far as the actuator and the rubber boot.
- 2 Tap in the dowel.

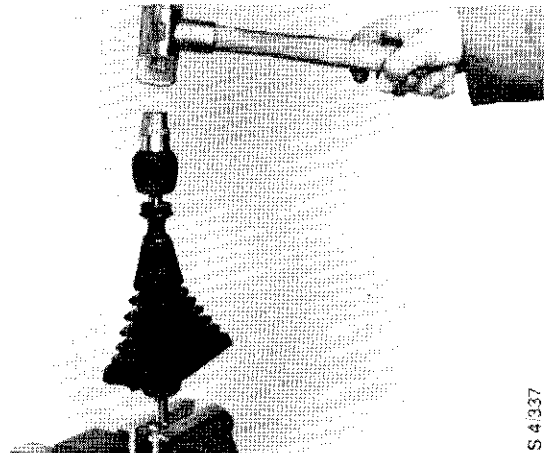


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- 3 Refit the spring and fit the knob to the end of the lever.

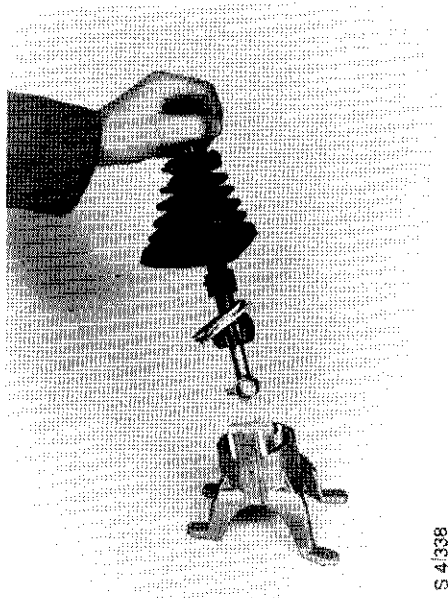
### **N.B.**

Tap the knob home gently until it butts against the actuator.



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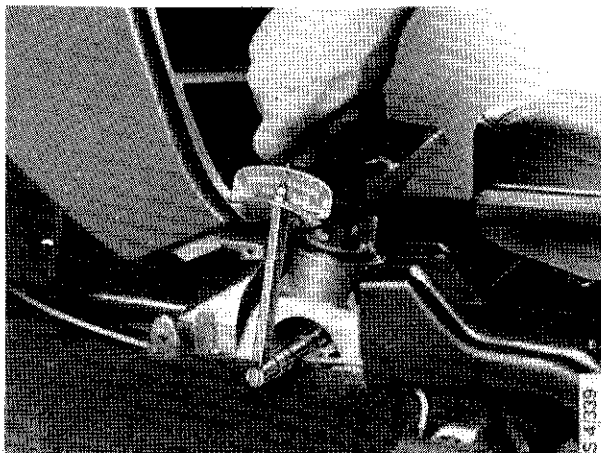
- 4 Fit the lever assembly into the housing and fit the circlip. Note that the flat face of the plastic bearing half should be towards the bottom of the housing.



### To fit

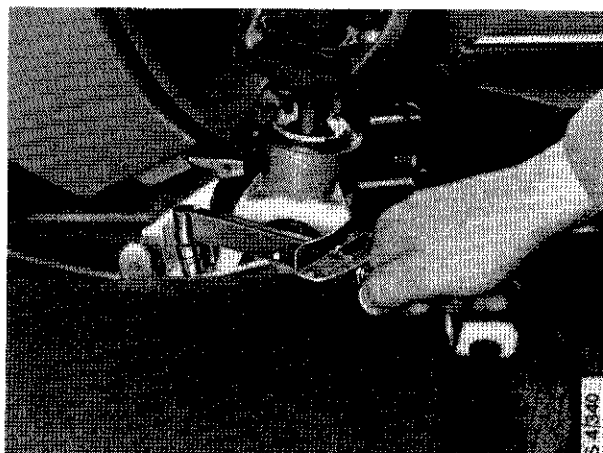
- 1 Fit the bushes, sleeve and spring washer onto the gear lever. Connect the gear lever to the selector rod.

**Tightening torque:**  
**20 Nm (14.9 lbf ft)**



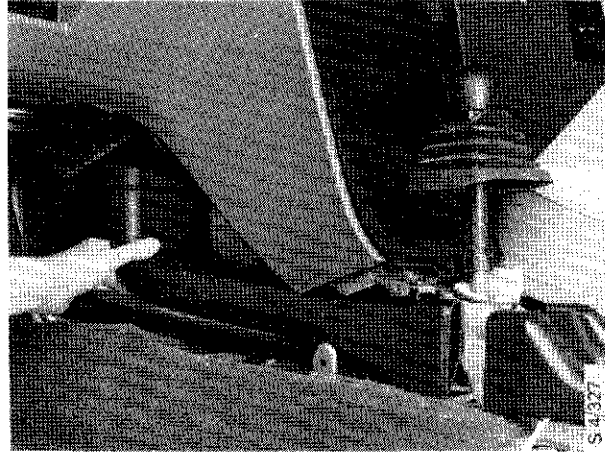
- 2 Fit the retaining bolts for the gear-lever housing.

**Tightening torque:**  
**8.6 Nm (6.4 lbf ft)**

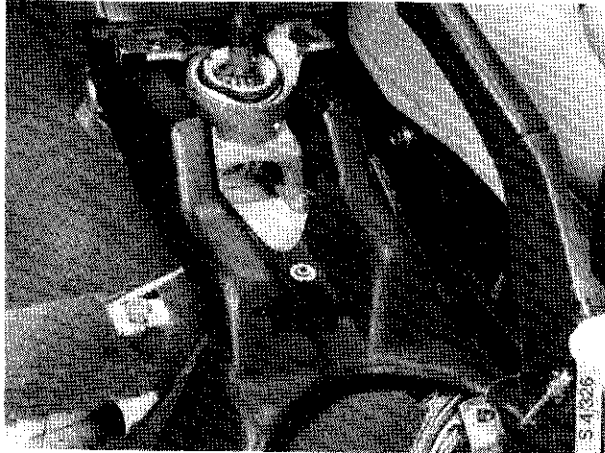


## 432-8 Transmission control

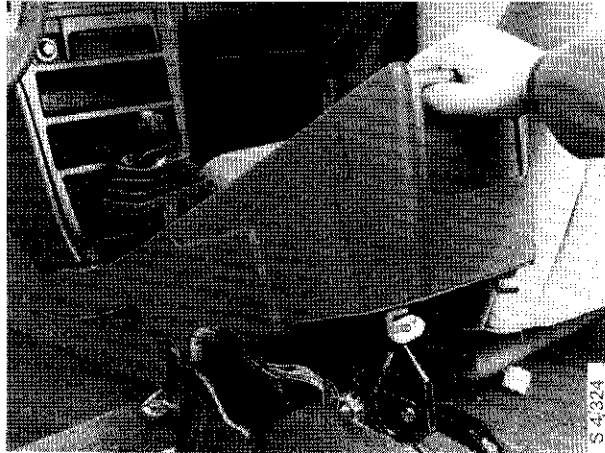
- 3 Slide back the front air duct and fit it to the heater box.



- 4 Connect the front and rear air ducts and tighten the screws securing the rear duct.



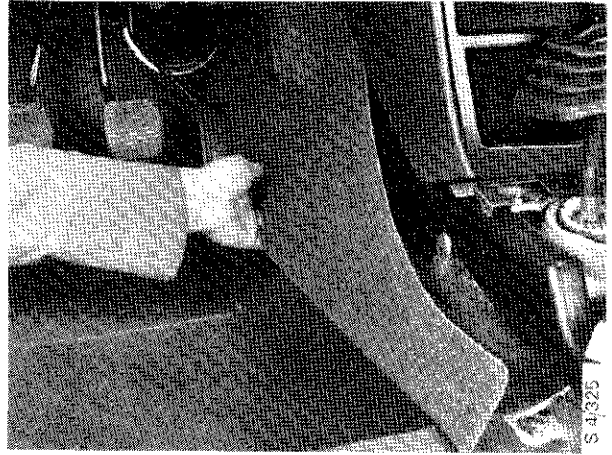
- 5 Fit the centre console, the brush-seal plate for the handbrake and the ashtray with cables.



- 6 Connect the connectors to the switch panels. Check the marking. Fit the switch panel to the console.



7 Fit the side trim.

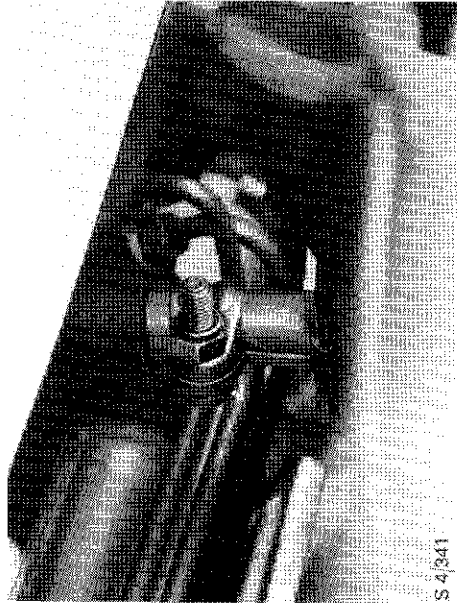


8 Fit the bezel for the rubber boot and secure the boot.

## Selector rod

### To remove

- 1 Select reverse.
- 2 Remove the gear-lever assembly **as described earlier in Section 432.**
- 3 Release the pinch-bolt clamp on the selector rod.



- 4 Remove the rod by pulling it through into the interior of the car.

