

Install



GenuineSaab.com

ITEM: Sport Engine Mount (Front Right)
Part: 4283750u
FITS: Saab 9-3 99-02, NG900 94-98
DATE: 8.8.11

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This document assumes you have the basic knowledge to work on your own car. If not this might be a good time to make an appointment with a trained technician. If you have any questions feel free to yell. The new mount is interchangeable with the stock so all we need to do is swap it. It will take some metric sockets with 3/8" ratchet or wrenches. An 8mm Hex bit with 3/8 drive is nice.



- First you need to support the engine. This can be done with lifting beam from the top or under the oil pan with a soft board to spread the load from the jack. You just need to avoid binding the engine on one of the other mounts.
- Lift the car either on ramps or lift. Remove the under plastic to gain access to the mount. If a T7 car there is a muffler for the intake in the way also. Good time to delete that also.
- There are two bolts securing the mount vertically to the body. They have a 15mm Head. Once they are loose you can drop the engine down just enough to give clearance to the body seam.
- Remove the center bolt in the mount with the 8mm hex bit.

- When fitting it is important to use the new stronger center bolt and properly torque it. The Hex bolt fits with 30ftlbs to the engine bracket. Torque it! Good idea to inspect the mount face on the engine side. It must be free from defects. IF it is a high output car also check and loctite the bracket to the block fasteners also.
- Raise the engine back up and fit the bolts to the body. Torque to 54ftlbs
- Refit the under shield plastics and you care done.

As always if you get stuck call us before you get really frustrated.

Thanks,
Nick Taliaferro

A handwritten signature in black ink, appearing to read "Nick Taliaferro".