Install



ITEM: Upgrade Outer Bushings Bolts

FITS: Saab 9-3 99-02 NG900 94-98 98 (New Arms)

DATE: 3.1.10

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This document assumes you have the basic knowledge to remove the control arm assembly. If not this might be a good time to make an appointment with a trained technician. I will describe the modification method assuming the arm is out of the car already. If you have any questions feel free to yell. The hardware package should look like the image to the right. It will take assorted sockets, t55 bit, and the factory bolt. **or** hammer and support.





• Preferred Method, the easiest method is using the stock bolt, a couple washers and assorted sockets to pull the insert out. of the original arm. You need to make sure you have a large enough socket to clear the threaded insert but still seat solidly on the arm. We use a1/2" Drive 1-1/16" 12 point socket. Using the mechanical advantage of the screw makes this the easiest method. We use this in the shop for all the upgraded arms that go out.

 Alternative method is to use the original bolt as a punch. Make sure it is threaded in a couple turns to protect the threads. It will be much easier if you have some support on the backside of the arm. Could be another hammer, a Vice opened up or a socket on the floor.



See the bushing install document for the revised tightening torques etc.

As always if you get stuck call us before you get really frustrated.

Thanks, Nick Taliaferro